## **Memory Ecotrust**

ReForm Modular by

ege

THE URGE TO EXPLORE SPACE



# pure respect

SUSTAINABLE CARPET DESIGN BY EGE



# GREEN ALL THE WAY THROUGH

### We turn a bottle into a tile backing

A water bottle contains a vital resource for our wellbeing. But did you know that the bottle itself has lots of applications and that we have managed to utilise one of them by recycling used water bottles into a patented Ecotrust felt backing for carpet tiles?

An innovative production technique turns bottles into a soft yet strong PET felt material that is long lasting and has great acoustic performance. PET felt is both recycled and regenerable.











## From regenerated fishing nets to tile faces

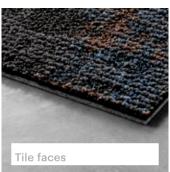
Fishing nets account for one tenth of the waste in the ocean. Abandoned fishing nets can drift for months or years and be a threat to sea life. At ege carpets we use Aquafil's ECONYL® yarns produced from used fishing

nets. Once the fishing nets are collected and cleaned, they are physically and chemically broken down and reborn as strong and hardwearing yarns for carpets. The yarns are both regenerated and regenerable.









**ECONYL**®

## INVESTING IN INNOVATION AND SUSTAINABLE PROCESSES

Environmental responsibility lies deep in our hearts. We are environmentally conscious all the way through. That is why both the face and the backing of our carpet tiles are produced from regenerated materials. However, we are not only green in the product itself – but also in our production processes.

When a company wishes to make a difference in the environmental sphere, it is important to take the lead and do things that other companies do not. We are still the only EMAS-certified carpet manufacturer in the world. EMAS certification sets higher requirements every single year ensuring that our environmental initiatives continuously improve. Since 2007, thanks to EMAS, we have, for example, reduced our:



- CO₂ emission by 23% and aim at reducing it by 50% by 2020
- water consumption by 25% and aim at reducing it by 40% by 2020
- energy consumption by 21% and aim at buying all our electricity exclusively from renewable sources by 2020



## WE LOVE PEOPLE

Carpets are our products, but people are our primary raw material. We have a clear, value-driven focus on CSR. ege carpets is a workplace at which health and safety are always prioritised. We are opposed to discrimination and we work to create equal opportunities for everyone, both inside our company and externally. We are engaged in the local communities, where we manufacture our products – we seek to be a responsible company, which provides jobs and growth. Our work with CSR covers a wide range of areas. First and foremost, however, CSR is about respect and responsibility. Respect is something you give. Responsibility is something you take.

## **OUR STORY**

Environmental issues are not just about things looking good on paper. We are also concerned about tomorrow and the Earth's resources. It involves people and ethics, as well as the big – and the small – questions. When every company starts to think this way, things will really begin to change.

As a responsible manufacturer, we are of course subject to business management regulations. However, we regard certification as an opportunity to go beyond legal requirements, regulations and obligations and achieve a higher level. We do our utmost to meet our own ambitions to improve sustainability within the company. By also qualifying for a large number of certifications, we wish to be a role model – and thus ensure that we are always at the leading edge of the carpet industry. CSR standard DS 49001 is an excellent example. We are the only carpet manufacturer in the world to have been awarded this certificate. When it comes to CSR, we are striving to become the world's leading carpet manufacturer.







The designer

Carol Appleton. Born in 1961. Holds a degree in Textile Design and Design Management from the University of Manchester. Experienced Textile Designer and Creative Director.

#### The collection

There is a natural beauty in timeworn textiles. They carry strong memories of time and place. Vintage linen and velvet show their original craft; their imperfections and nuanced colour have sentimental value. The expressive texture and colour in fabrics found in a neglected old theatre or a keepsake from an earlier age, are a rich source of authentic detail. The Memory collection acknowledges the importance of looking back, recalling past skills and crafts; re-interpreting them using digital manufacturing techniques.

The marriage of a complex structured multi-level loop and digital colouration gives the Memory collection a unique expression.

The richly textured flooring is on-trend and the modular and broadloom options offer a luxe feel with practical possibilities for co-ordination and combination.

The three coordinated patterns develop the rawness of the inspiration into a more refined collection appropriate for commercial use. The collection is coordinated through pattern layering and colour families, for a harmonised look. Play with tonal range and accent colour to create neighborhoods, way-finding etc.

Enjoy exploring space.







#### **Time**

Time is timeless. A pared-down design, Time takes inspiration from simple woven utility fabrics such as linen, hessian and sackcloth and mimics how their threads become broken and distorted through their lifetime. Time is available in 9 light and soft colours.



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#### **Moment**

Moment takes its inspiration from the repaired, mended and cherished. It appreciates the aesthetics of time, natural blemishes and the character of human contact. Moment is inspired by a tapestry of organic overlaid shapes in light and dark tones and comes in 9 beautiful medium toned colours.



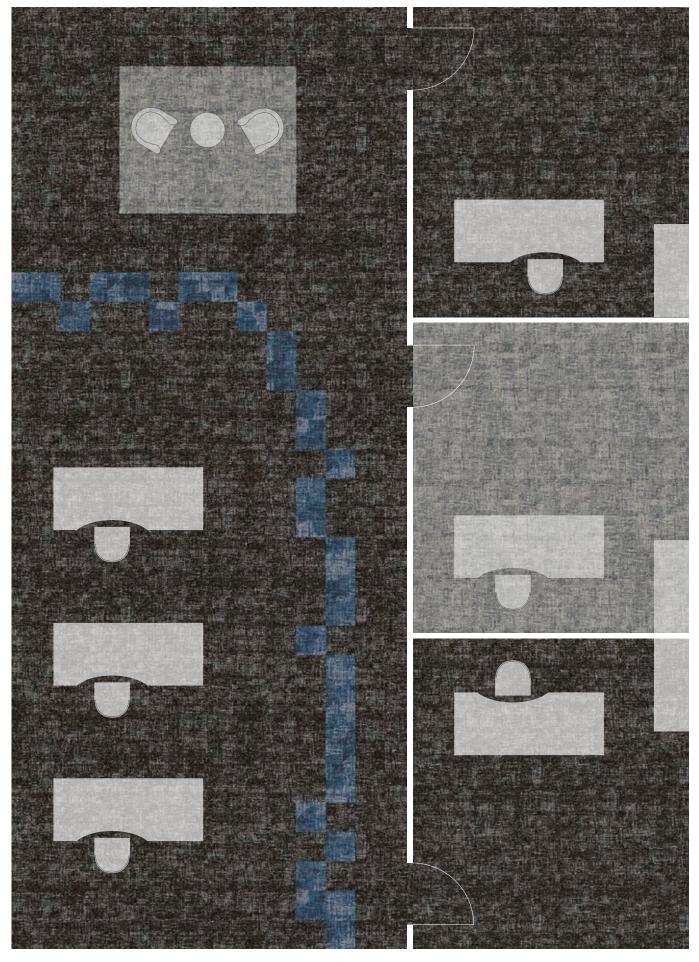
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## Floorscape inspiration









## Place

Place evokes memories. Memories of events and places that are strongly linked to familiar textiles and keepsakes. Rich velvets, threadbare from use, have inspired the character and colour palette of Place, which is available in 9 dark and bold colours.





### **Technical specifications**

Memory comprises three textured designs, each in 9 architectural colours. The colour palette is structured around light, medium and dark tones, which can be used in combination to reflect the social aspect of the office space.

The unique pattern, colour and size possibilities can be used alone or combined with creative freedom. Memory is available in 48x48 cm carpet tiles, 96x96 cm carpet tiles and as broadAll this with:

- 3 unique designs
- Minimum order from 40 m²
- Undisputed performance standard EN 1307
- Performance classification to fit any need; heavy & extra heavy use
- 24-hour sample service
- Dispatch within 2 weeks from receipt of order

| Identification characteristics         | Standard                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Product data                                            |
|----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|
| Construction                           | ISO 2424                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Tufted loop pile - structured                           |
| Pile material                          | DIR 96/73, 96/74                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 100% regenerated ECONYL® polyamide                      |
| Colouration                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Millitron                                               |
| Backing                                | eTL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Ecotrust 350, 100% recycled                             |
| Dimensions                             | ISO 3018                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 48x48 cm / 96x96 cm*                                    |
| Gauge                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 1/12                                                    |
| Total thickness                        | ISO 1765                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 8.5 mm                                          |
| Surface pile thickness                 | ISO 1766                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 4.0 mm                                          |
| Tufts                                  | ISO 1763                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 213,000 per m <sup>2</sup>                      |
| Total carpet weight                    | ISO 8543                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 3,300 g/m²                                      |
| Pile yarn weight                       | eTL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 950 g/m²                                                |
| Surface pile density                   | ISO 8543                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 0.175 g/cm³                                     |
| ege soil protection                    | eTL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Yes                                                     |
| Performance characteristics            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                         |
| Performance areas                      | EN 1307                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Class 33 - Commercial - Heavy                           |
| Castor chair suitability               | EN 985                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Continuous use                                          |
| Suitability for use on stairs          | EN 1963                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Yes                                                     |
| Static control                         | eTL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Permanently antistatic                                  |
| Suitability for under floor heating    | ISO 8302                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Yes                                                     |
| Colour fastness to light               | ISO 105-B02                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | >5                                                      |
| Colour fastness to rubbing - wet / dry | EN ISO 105-X12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | > 3 / > 3-4                                             |
| Colour fastness to water - patterned   | EN ISO 105-E01                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | > 4                                                     |
| Safety and environmental char          | acteristics                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                         |
| Fire classifications                   | EN 13501-1 Euroclass                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | C <sub>ff</sub> -s1                                     |
| Indoor air                             | DIM Certficate / BASTA / Emissions dans l'air intérieur                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | No. 006 / Registered / A+/A+                            |
| Environmental profile                  | LEED                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Qualified                                               |
| CE Labeling                            | EN 14041                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Certified                                               |
| Manufacturer characteristics           | F 张克克·克里克   100 mm   100 mm |                                                         |
| Factory certification                  | ISO 9001, ISO 14001, EMAS, OHSAS,<br>DS 49001                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Audited and verified by Bureau Veritas<br>Certification |
| Carpet Recycling UK                    | Member                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | www.carpetrecyclinguk.com                               |

<sup>\*</sup>Minimum order in size 48x48 cm from 40 m $^2$  / In size 96x96 cm from 200 m $^2$ .

without prior notification.

The Memory collection is also available as broadloom. Please look at www.egecarpets.com for product data.

eTL = internal result from the ege Test Laboratory (ISO 9001 certified).

Due to continuous development of products and testing procedures any above declaration is subject to change

